



OVERLAP SHRINK MACHINE (without sealing bar)

FAST 600 BOTTLES

Stainless steel frame



POLYPACK SECS
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FAST 600 BOTTLES



Principle

- Shrink wrapping by overlapping without sealing mark, subsequently sealed and shrunk in a tunnel.
- Film type : plain or printed polyethylene film
- Width of film: 600 mm.
- In feed product in line
- Grouping pattern selecting by lateral upper fingers or continuous motion selecting device
- Straight transfer by horizontal flight bars conveyor
- Film cutting by programmed length or spot reading
- Overlapping
- Shrinking and auto sealing under the bundle
- Change over quick and easy
- Manual film reel connection by sealing bar
- Film reel on rack support \varnothing 400 or \varnothing 500 m
- Capacity : up to 60 cycles/mn) in 1, 2, 3 lanes

Technical specifications

- Stainless steel construction
- Large sliding translucent safety panels, total access to all parts
- Film cutting by rotating knife
- Positive up feed film by motorized belt conveyor without vacuum chamber.
- Shrink tunnel :
 - Stainless steel mesh conveyor mounted on hollow stem driven by motorized links on each side
 - Inner ventilation by turbines
 - Tangential cooling by turbines
- PLC control in electric cabinet integrated on the side
- Main voltage : 400 volts triphasis
- Control voltage : 24 volts
- Power supply : 25 to 45 KVA
- Operating air pressure : 6 bars
- Centralized lubrication on common rail or automatic (option).
- Safety and control indicators
- Equipment built meets EC- norms compliances.
- Equipment delivered with maintenance and operating manual.
- Options
 - Upper leaflet inserting device
 - Multi patterns.
 - 90° out feed bundles.
 - Divider device.
 - Flat cardboard inserter unit
 - Wrap around tray packer unit
 - Automatic film reel connection

