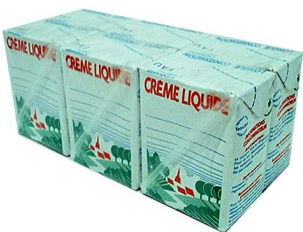


# OVERLAP SHRINK MACHINE (without sealing bar)

**FAST 400**  
(small size shape handling)

**Stainless steel frame**



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## FAST 400



### Principle

- Shrink wrapping by overlapping without sealing mark, subsequently sealed and shrunk in a tunnel
- Film type : plain or printed polyethylene film
- Width of film : 400 mm
- Divider device (square shape)
- In line or lateral in feed products
- Grouping pattern selection.
- Straight/90 ° transfer by (open) horizontal flight bars conveyor
- Film cutting by programmed length or spot reading.
- Overlapping.
- Shrinking and auto sealing under the bundle
- Change over quick and easy
- Manual film reel connection by sealing bar
- Film reel on rack support Ø 400 or 500 m.
- Capacity : up to 60 cycles/mn in 1, 2 lanes

### Technical specifications

- Stainless steel construction
- Safety panels with large windows, total access to all parts
- Film cutting by rotating knife
- Positive up feed film by motorized belt conveyor without vacuum chamber.
- Shrink tunnel :
  - Stainless steel mesh conveyor mounted on hollow stem driven by motorized links on each side
  - Inner ventilation by turbines
  - Tangential cooling by turbines
- PLC control in electric cabinet integrated on the side
- Main voltage: 400 volts triphasis
- Control voltage : 24 volts
- Power supply : 25 to 45 KVA
- Operating air pressure : 6 bars
- Centralized lubrication on common rail; automatic in option.
- Safety and control indicators
- Equipment built meets EC-norms compliances
- Equipment delivered with maintenance and operation manual
- Options :
  - Leaflet inserter device
  - 90° out feed
  - Multi pattern
  - Automatic film reel connection

