



# TRAY ERECTER

## PACK FB-C/E

*Stainless steel frame*



### **Machines d'emballage**

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## PACK FB-C/E



### Principle

- Erecting tray from a blank cardboard
- **FBC** : closing with hot melt glue
- **FBE** : closing with crimping marks
- Range size tray erected (mm):
  - **WxLxH** : 160-300/140-400/35-200
  - **WxLxH** : 200-500/250-700/60-200other sizes must be submit to our technical department
- Frontal blank magazine with pressure regulation
- In feed cardboard in the blank magazine during the running
- Small size machine
- Speed production adapted to the requirement
- Capacity : up to 30 trays/min depending on the size tray

### Technical specifications

- Stainless steel construction
- Safety panels with large windows, total access to all parts
- Venturi vacuum arm sucker for blank extraction
- Hot melt gluing or crimping device
- Folding blank during the downstroke of the sucking table into the forming pit
- Setting at right angles in the forming pit
- PLC control in electric cabinet integrated in the frame
- Voltage: 400 volts triphasis
- Control voltage : 24 volts
- Power supply : 6 KVA
- Operating air pressure: 6 bars
- Safety and control indicators
- Equipment built meets EC norms compliance
- Equipment delivered with maintenance and operation manual

#### Options :

- Multipattern machine with easy and quick adjustments by wheel and screw
- Hot melt gluing device different from POLYPACK standard
- Motorized step by step conveyor on blank magazine
- Lid machine

